

# POWERFLEX®

## PART NUMBER

# PFR5-1103

## DESCRIPTION

## REAR TRAILING ARM FRONT BUSH

## INSTALLATION GUIDE

### Contents (parts per pack):

2 x Polyurethane A Bushes    1 x PTFE/Silicone Grease  
2 x Polyurethane B Bushes    2 x Stainless Steel Sleeves  
2 x Anodised Outer Shells    2 x Mild Steel Washers

*Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.*

*It is recommended that:*

- all work to be carried out by a licensed technician;*
- all safety precautions adhered to;*
- wheel alignment to be checked and adjusted as required after any suspension work.*
- All fasteners must be tensioned to manufacturer's torque settings.*



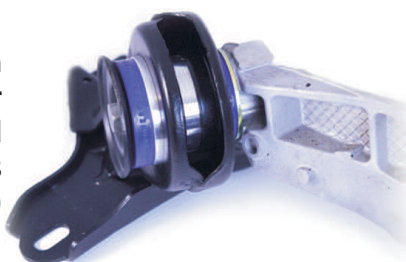
### Fitting Instructions:

1. Remove the original rubber bush and outer shell from the front position of the rear trailing arm. Clean any dirt or corrosion from the bore in the support bracket.
2. Press the outer shell into the support bracket from the outside of the car until the larger diameter of the shell is against the arm.
3. Check the stainless steel sleeve is not in the bush. Press the polyurethane A bush into the outer shell from the inside of the car. Press the polyurethane B bush into the shell from the outside of the car.
4. Apply some of the supplied grease to the bore and both ends of the bush and insert the sleeve into the bush. Insert the sleeve into the bush with the chamfered edge facing towards the inside of the car into the casting.
5. Place the supplied washer onto the cast aluminium arm. This fits against the A part of the bush. The original domed washer fits into the B part of the bush.

Washer fits  
over casting



B Bush  
Outside of car  
(Original domed  
washer goes  
here)



A Bush  
Inside of car  
(Supplied washer  
fits over casting)