

# POWERFLEX®

## PART NUMBER

# PFF32-609

## DESCRIPTION

### FRONT RADIUS ARM REAR BUSH

## INSTALLATION GUIDE

### Contents (parts per pack):

2 x Polyurethane A Bushes    1 x PTFE/Silicone Grease  
2 x Polyurethane B Bushes    2 x Stainless Steel Sleeves  
2 x Mild Steel Washers

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.

### Fitting Instructions:

1. Remove the original bush from the arm including the outer shell.
2. Clean any dirt and corrosion from the bore in the arm, removing any sharp edges or burrs with a rounded file.
3. Press the thinner flanged A bush in from the inside of the arm.
4. Press the thicker flanged B bush in from the outside of the arm.
5. Apply some of the supplied grease to the end faces of each bush and to the bore and push the sleeve through until flush on both sides.
6. Place the supplied washer between the inner face of the A bush and the spigot on the chassis rail as shown in the illustration.
7. Re-fit the arm to the car.
8. Tension all hardware to manufacturers recommended torque settings.

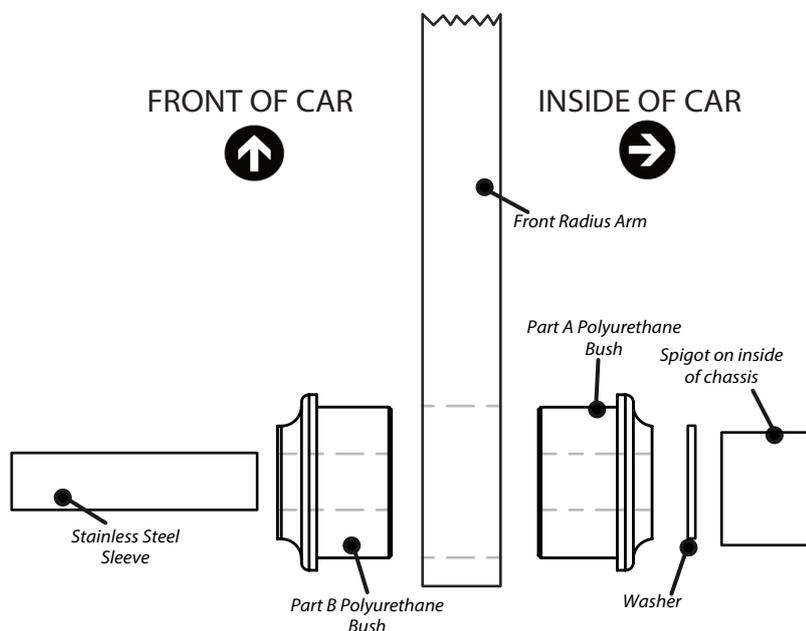


Figure 1 - exploded diagram showing how the parts fit together in the arm